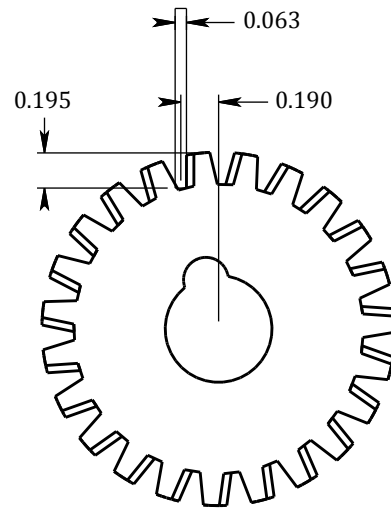
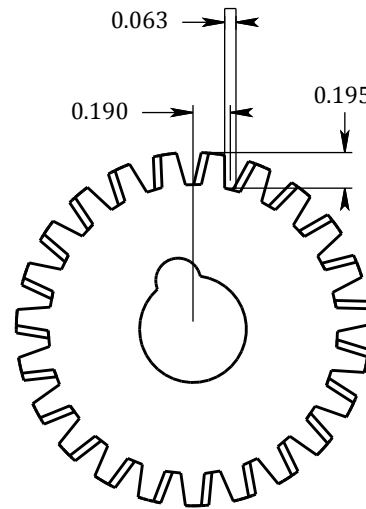


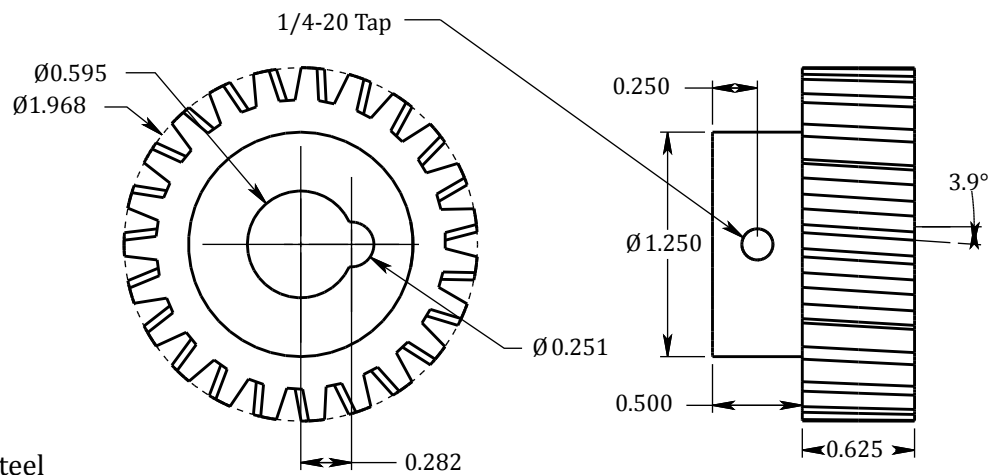
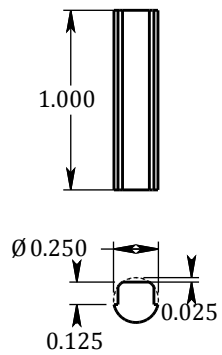
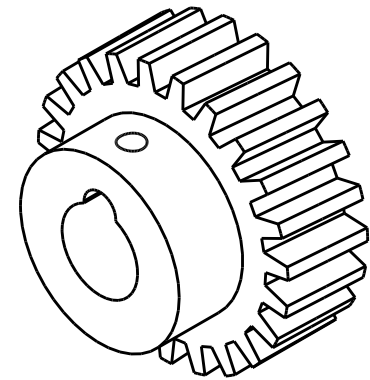
Cut gear teeth with 1/16 slitting saw



Position 1



Position 2



Key: Machine from type 114 steel

Angular Positions for Cutting Teeth:

Tooth #	Position 1	Position 2
1	0	-2.5
2	15.5	13
3	31.5	29
4	47	44.5
5	62.5	60
6	78.5	76
7	94	91.5
8	109.5	107
9	125	122.5
10	141	138.5
11	156.5	154
12	172	169.5
13	188	185.5
14	203.5	201
15	219	216.5
16	235	232.5
17	250.5	248
18	266	263.5
19	281.5	279
20	297.5	295
21	313	310.5
22	328.5	326
23	344.5	342